



P. O. Box 8723  
Tyler, Texas 75711  
903-593-2300  
[www.goamericantours.com](http://www.goamericantours.com)

May 1, 2023

**PLEASE STAY IN TOUCH WITH US EITHER THROUGH OUR WEBSITE OR BY BEING A MEMBER OF OUR TRAVEL BROCHURE MAIL LIST** as we are continually adding to this Travel Brochure. The TRAVEL BROCHURE, shown below, includes all our 2023 tours we are currently offering as well as some tours for 2024. However, please keep in mind we still have a lot of 2024 tours being added over the next few months. Below schedule always subject to change.

**MOTOR-COACH TOURS:** Departing out of Tyler, Texas and returning to Tyler, Texas. Tour is on a Luxurious Motorcoach from start to finish. Professional Group Tour Guide from American Tours included. In most cases, a minimum of 20 registered passengers are needed for a Motor-Coach Tour to make. See individual tour for other inclusions.

**FLY & RIDE TOURS:** Departing out of Tyler, Texas and returning to Tyler, Texas. Transportation between Tyler, Texas and DFW International Airport included. Flights from DFW International Airport to Destination included. Professional Group Tour Guide from Premier World Discovery included at destination. A minimum number of registered passengers is not required for a Fly & Ride Tour to make. See individual tour for other inclusions.

**CRUISES:** Departing out of Tyler, Texas and returning to Tyler, Texas. Transportation between Tyler, Texas and DFW International Airport or Cruise Terminal included. If flights are required to reach cruise origination location, those flights are included out of DFW International Airport. Professional Group Tour Guide not included. A minimum number of registered passengers is not required for a Cruise to make. See individual tour for other inclusions.

# 2023 TRAVEL SCHEDULE

**CRUISE**

**ALASKA's "INSIDE PASSAGE"  
ABOARD THE NORWEGIAN "SPIRIT"  
July 25 – August 3, 2023**

**\*\*\* SOLD OUT / SPACE NO LONGER AVAILABLE \*\*\***

**Per Person Pricing Based on Double Occupancy:**

Balcony: \$4,900                      Oceanview: \$3,800                      Inside Cabin: \$3,300  
\*\*\* Single Supplement Pricing Available Dependent Upon Cabin Selections \*\*\*

**Additional Information:**

We are now past FINAL PAYMENT DUE DATE. Please call for ADDITIONAL AVAILABILITY.  
If additional space is available, FULL PAYMENT will be due at TIME OF REGISTRATION.

**MOTOR-COACH TOUR**

**NOAH’S ARK & MORE**

August 22 - 28, 2023

**Per Person Pricing:**

1 Per Room = \$2,600      2 Per Room = \$2,100      3 Per Room = \$1,900      4 Per Room = \$1,700

**Additional Information:**

Deposit Amount: \$250 Per Person / Remaining Balance: Due August 10, 2023

Pre-Trip Cancellation Insurance Available: \$290 Per Person

**Pricing Includes:**

6 Nights Lodging, 6 Breakfasts, 6 Lunches, & 6 Dinners, All Necessary Tickets To All Group Activities,  
Luggage Handling (One Suitcase Per Person), & Luxurious Motor-Coach Transportation!  
Also Includes A GROUP TOUR GUIDE From American Tours throughout the entire tour.

**Trip Description:**

NOAH found grace in the eyes of the Lord, now let’s see what Noah built. We will visit the newest WONDER OF THE WORLD, THE ARK ENCOUNTER! This phenomenal exhibit is in Williamstown, KY, where you will see how Noah was able to feed hundreds of animals and survive the GREAT FLOOD. We will also visit THE CREATION MUSEUM, a stunning exhibit of the BIBLE. But we are not through with the excitement, as we make a stop in LOUISVILLE, KENTUCKY taking time to enjoy the LOUISVILLE SLUGGER MUSEUM, the KENTUCKY DERBY MUSEUM, and a lunch aboard the BELLE OF LOUISVILLE.

**Trip Highlights:**

A FULL DAY @ THE ARK ENCOUNTER \* THE CREATION MUSEUM \* AMERICAN SIGN MUSEUM \* KENTUCKY DERBY MUSEUM \* BELLE OF LOUISVILLE \* LOUISVILLE SLUGGER MUSEUM

**MOTOR-COACH TOUR**

**YELLOWSTONE NATIONAL PARK**

September 10 - 19, 2023

**\*\*\* \$50 OFF for FIRST 20 PASSENGERS who sign-up through OUR WEBSITE on their own. \*\*\***

**Per Person Pricing:**

1 Per Room = \$3,600      2 Per Room = \$2,900      3 Per Room = \$2,650      4 Per Room = \$2,400

**Additional Information:**

Deposit Amount: \$250 Per Person / Remaining Balance: Due August 10, 2023

Pre-Trip Cancellation Insurance Available: \$290 Per Person

**Pricing Includes:**

9 Nights Lodging, 9 Breakfasts, 5 Lunches, & 4 Dinners, All Necessary Tickets To All Group Activities,

Luggage Handling (One Suitcase Per Person), & Luxurious Motor-Coach Transportation!  
Also Includes A GROUP TOUR GUIDE From American Tours throughout the entire tour.

**Trip Description:**

The majesty and splendor of YELLOWSTONE NATIONAL PARK! Geysers, Mammoth Hot Springs, Artist Point, Inspiration Point, Imperial Geyser, West Thumb Geyser Basin, Fishing Bridge, Upper & Lower Loops, wildlife, buffalo, moose, elk, plus OLD FAITHFUL and 3,000 miles of beautiful scenery! We will also visit MT RUSHMORE and CRAZY HORSE.

**Trip Highlights:**

**TWO FULL DAYS INSIDE YELLOWSTONE NATIONAL PARK (UPPER LOOP & LOWER LOOP) \* MOUNT RUSHMORE \* CRAZY HORSE \* GRAND TETONS \* BIG TEXAN STEAKHOUSE \* THE MAMMOTH SITE**

---

**FLY & RIDE**

**NEW ENGLAND RAILS & TRAILS**

October 4 - 11, 2023

**\*\*\* REGISTRATION CURRENTLY CLOSED / PLEASE CALL FOR AVAILABILITY \*\*\***

**Per Person Pricing:**

1 Per Room = \$5,299

2 Per Room = \$4,199

3 Per Room = \$4,149

**Additional Information:**

We are now past FINAL PAYMENT DUE DATE. Please call for ADDITIONAL AVAILABILITY.  
If additional space is available, FULL PAYMENT will be due at TIME OF REGISTRATION.

**Additional Information:**

Deposit Amount: \$300 Per Person / Optional Travel Protection Plan = \$299 Per Person  
Open Registration Closed / Please Call For Availability / Final Payment Due: May 30, 2023

**Additional Booking Discount Available:**

**\$200 per couple / \$100 per person Booking Discount**

To qualify, make your FINAL PAYMENT by CHECK prior to Final Payment Due Date! Initial Deposit can be made by check or credit card to be eligible. ALL PAYMENT made after Initial Deposit are considered part of Final Payment & MUST be made by check to receive FINAL PAYMENT DISCOUNT

**Pricing Includes:**

Transportation Between Tyler & DFW International Airport \* Round Trip Airfare (In/Out DFW International) \* 11 Meals (7 Breakfasts & 4 Dinners) \* Professional "Premier World Discovery" Tour Director \* Luxurious Motor-Coach Transportation \* Hotel Transfers \* Admissions Per Itinerary \* Sightseeing Per Itinerary \* 7 Night Hotel Accommodations \* Baggage Handling @ Hotels.

**7 Night Hotel Accommodations:**

1 Night (Boston Area) – Hilton Boston Woburn or Hyatt Place Boston Braintree / 2 Nights (Jackson, NH) – North Conway Grand or Residence Inn / 2 Nights (Burlington) – Doubletree by Hilton or Best Western Windjammer / 2 Nights (Portland, Maine) – Hyatt Place or Holiday Inn

**Trip Highlights:**

2 Rail Journeys (Conway Scenic Railroad & Mt Washington COG Rail) \* Boston City Tour \* Faneuil Hall Marketplace \* North Conway, NH \* Billings Farm & Museum \* Woodstock \* Maple Sugar Farm \* Ben & Jerry's Factory \* Shelburne Museum \* Portland, Maine \* Casco Bay Cruise \* Kancamagus Highway \* Quechee Gorge \* Cold Hollow Cider Mill \* Portland Lighthouse \* Lobster Farewell Dinner \* Multi-Night Stays in North Conway, Burlington, & Portland

**Trip Description:**

New England is where the story of the United States of America began and captures the scenic splendor of mountains, woods, and sea. Enjoy special transportation on a cog railway, historic railroad, and ferry among the islands. Small townspeople welcome you to relive some of the olden times.

**MOTOR-COACH TOUR**

**SOUTHERN GOSPEL MUSIC IN BRANSON**

October 23 - 26, 2023

**\*\*\* \$50 OFF for FIRST 20 PASSENGERS who sign-up through OUR WEBSITE on their own. \*\*\***

**Per Person Pricing:**

1 Per Room = \$1,500      2 Per Room = \$1,250      3 Per Room = \$1,125      4 Per Room = \$1,000

**Additional Information:**

Deposit Amount: \$100 Per Person / Remaining Balance: Due September 23, 2023  
Pre-Trip Cancellation Insurance Available: \$125 Per Person

**Pricing Includes:**

**3 Nights Lodging @ HILTON CONVENTON CENTER**, 3 Breakfast, 2 Lunches, 2 Dinners, All Necessary Tickets To All Group Activities, Luggage Handling (One Suitcase Per Person), & Luxurious Motor-Coach Transportation!  
Also Includes A GROUP TOUR GUIDE From American Tours throughout the entire tour.

**Branson PraiseFest Artists (Fall 2023):**

Triumphant Quartet \* The Steeles \* Legacy Five \* TaRanda Greene \* Ken Davis \* The Sound \* Kentucky Just Us \* Karen Peck & New River \* Greater Vision \* Old Paths Quartet \* Joseph Habedank \* Babbie Mason \* Joe Mullins & The Radio Ramblers \* Ernie Haase & Signature Sound

**Branson Show:**

**QUEEN ESTHER by *Sight & Sound***

**MOTOR-COACH TOUR**

**BRANSON CHRISTMAS**

November 5 - 9, 2023

**\*\*\* \$50 OFF for FIRST 20 PASSENGERS who sign-up through OUR WEBSITE on their own. \*\*\***

**Per Person Pricing:**

1 Per Room = \$1,900      2 Per Room = \$1,600      3 Per Room = \$1,400      4 Per Room = \$1,300

**Additional Information:**

Deposit Amount: \$100 Per Person / Remaining Balance: Due October 5, 2023

Pre-Trip Cancellation Insurance Available: \$160 Per Person

**Pricing Includes:**

**4 Nights Lodging @ HILTON CONVENTON CENTER**, 4 Breakfast, 3 Lunches, 4 Dinners, All Necessary Tickets To All Group Activities, Luggage Handling (One Suitcase Per Person), & Luxurious Motor-Coach Transportation!

Also Includes A GROUP TOUR GUIDE From American Tours throughout the entire tour.

**Trip Description:**

**BRANSON CHRISTMAS REVAMPED!!** Past passengers of this tour wanted more shopping time as well as “less rush”. Our passengers spoke and we have listened!! We have converted our “4 Day Branson Christmas Tour” into a “5 Day Branson Christmas Tour”. This revamped Branson Christmas Tours allows for a more relaxed / non-rushed experience with more personal free time for shopping on your own while still taking in 6 of the best shows in Branson. Join us for this memorable Christmas Adventure!!

**Trip Highlights:**

HOT RODS & HIGH HEELS \* A CHRISTMAS STORY \* DUBLIN’s IRISH TENORS & THE CELTIC LADIES  
TEXAS TENORS \* THE DOUG GABRIEL SHOW \* QUEEN ESTHERS by SIGHT & SOUND

**FLY & RIDE**

**GREAT TRAINS & GRAND CANYONS**

November 5 - 10, 2023

**\*\*\* REGISTRATION CURRENTLY CLOSED / PLEASE CALL FOR AVAILABILITY \*\*\***

**Per Person Pricing:**

1 Per Room = \$4,395

2 Per Room = \$3,595

3 Per Room = \$3,565

**Additional Information:**

Deposit Amount: \$300 Per Person / Optional Travel Protection Plan = \$299 Per Person

Open Registration Closed / Please Call For Availability / Final Payment Due: August 1, 2023

**Additional Booking Discount Available:**

**\$200 per couple / \$100 per person Booking Discount**

To qualify, make your FINAL PAYMENT by CHECK prior to Final Payment Due Date! Initial Deposit can be made by check or credit card to be eligible. ALL PAYMENT made after Initial Deposit are considered part of Final Payment & MUST be made by check to receive FINAL PAYMENT DISCOUNT

**Pricing Includes:**

Transportation Between Tyler & DFW International Airport \* Round Trip Airfare (In/Out DFW International) \* 8 Meals (5 Breakfasts & 3 Dinners) \* Professional “Premier World Discovery” Tour Director \* Luxurious Motor-Coach Transportation \* Hotel Transfers \* Admissions Per Itinerary \* Sightseeing Per Itinerary \* 5 Night Hotel Accommodations\* Baggage Handling @ Hotels.

**5 Night Hotel Accommodations:**

5 Nights (Sedona) – Hilton Sedona Resort, Sedona Courtyard by Marriott, or Poco Diablo Resort

**Trip Highlights:**

2 Rail Journeys (Grand Canyon Railway & Verde Canyon Railroad) \* Grand Canyon National Park \* Oak Creek Canyon \* Sedona Trolley Tour \* Chapel of the Holy Cross \* Tlaquepaque & Uptown Sedona \* Montezuma Castle \* Jerome \* Chuckwagon Supper & Show

**Trip Description:**

The **GRAND CANYON** is the one great sight which every American should see," said President Theodore Roosevelt in 1903 when he first laid eyes on one of nature's most awe-inspiring sights. Every traveler should explore our own beautiful American West, and that is exactly what you will do on this exciting tour to Arizona. This travel experience features a combination of American West highlights: scenery of Grand Canyon National Park and the red rocks of Sedona, the Native American history at the Montezuma Castle National Monument and the Old West nostalgia of two train rides. Enjoy five nights at a picturesque property in Sedona, Arizona. Just north of Phoenix, Sedona is known for its jeep rides, artist galleries and breathtaking red rock scenery, and is the perfect "home base" for this 6 Day / 5 Night Adventure.

---

**MOTOR-COACH TOUR**

**SMOKY MOUNTAIN CHRISTMAS**

November 11 - 17, 2023

**\*\*\* \$50 OFF for FIRST 20 PASSENGERS who sign-up through OUR WEBSITE on their own. \*\*\***

**Per Person Pricing:**

1 Per Room = \$2,300      2 Per Room = \$2,100      3 Per Room = \$1,900      4 Per Room = \$1,700

**Additional Information:**

Deposit Amount: \$100 Per Person / Remaining Balance: Due October 11, 2023

Pre-Trip Cancellation Insurance Available: \$210 Per Person

**Pricing Includes:**

6 Nights Lodging, 6 Breakfast, 3 Lunches, 6 Dinners, All Necessary Tickets To All Group Activities, Luggage Handling (One Suitcase Per Person), & Luxurious Motor-Coach Transportation!

Also Includes A GROUP TOUR GUIDE From American Tours throughout the entire tour.

**Trip Description:**

Experience a SMOKY MOUNTAIN CHRISTMAS with American Tours! We are going into the heart of the Smokies to PIGEON FORGE, GATLINBURG, and ASHEVILLE. Christmas Spirit will abound as we enjoy DOLLYWOOD, the BILTMORE, and so much more! Be amazed as CHRISTMAS comes to life before your very eyes. It will be 7 Twinkling Days, Guaranteed!

**Trip Highlights:**

Dolly Parton's Stampeded Dinner & Show \* Patty Waszak Morning Variety Show \* Bullfish Restaurant \* BILTMORE ESTATE (including Stable Cafe, tour of the Biltmore House, & visit to Antler Hill Village) \* Applewood Farmhouse Grill \* Country Tonite Theater Christmas Show \* DOLLYWOOD

---

**MOTOR-COACH TOUR**

**NASHVILLE COUNTRY CHRISTMAS**

November 27 – December 2, 2023

**\*\*\* \$50 OFF for FIRST 20 PASSENGERS who sign-up through OUR WEBSITE on their own. \*\*\***

**Per Person Pricing:**

1 Per Room = \$2,300      2 Per Room = \$1,800      3 Per Room = \$1,700      4 Per Room = \$1,600

**Additional Information:**

Deposit Amount: \$100 Per Person / Remaining Balance: Due October 27, 2023

Pre-Trip Cancellation Insurance Available: \$180 Per Person

**Pricing Includes:**

1 Nights Lodging In Jackson, 3 Nights Lodging @ **THE OPRYLAND HOTEL**, 1 Night Lodging In Memphis, 2 Breakfast, 3 Lunches, 5 Dinners, All Necessary Tickets To Group Activities, Luggage Handling (One Suitcase Per Person), Tour Guide, & Transportation On A Motor-Coach From Chuck's Travel!

**Trip Description:**

NASHVILLE, a beautiful Christmas Wonderland! We will spend THREE luxurious nights in the FAMOUS GAYLORD OPRYLAND RESORT HOTEL with all its grand decorations! There is more! Reserved seating at the WORLD-FAMOUS GRAND OLE OPRY, reserved seats for the "DARRYL WORLEY & FRIENDS" CHRISTMAS DINNER SHOW featuring VINCE GILL & AMY GRANT, reserved seats to the NASHVILLE NIGHTLIFE DINNER SHOW, a Delta Boat Ride through the beautiful gardens of the Gaylord Opryland Hotel, shopping at the OPRYLAND MILLS COMPLEX, lunch on the GENERAL JACKSON SHOWBOAT, and admission to ICE ... Opryland's display of Christmas themed ice sculptures! Of course, you will be able to enjoy the hotel with its massive Conservatory and Delta Gardens. Added this year will be a stop in MEMPHIS to include a BACKBEAT MEMPHIS CITY TOUR that includes a guided tour of world-famous SUN STUDIO.

---

**FLY & RIDE**

**HAWAII 3 ISLAND ADVENTURE**

March 19 - 27, 2024

**\*\*\* OPEN REGISTRATION AVAILAVLE THRU SEPTEMBER 4, 2023 \*\*\***

**Per Person Pricing:**

1 Per Room = \$8,345      2 Per Room = \$6,249      3 Per Room = \$6,199

**Additional Information:**

Deposit Amount: \$400 Per Person / Optional Travel Protection Plan = \$325 Per Person  
After September 4, 2023, Space Subject To Availability / Final Payment Due: December 18, 2023

**Additional Booking Discount Available:**

**\$200 per couple / \$100 per person Booking Discount**

To qualify, make your FINAL PAYMENT by CHECK prior to Final Payment Due Date! Initial Deposit can be made by check or credit card to be eligible. ALL PAYMENT made after Initial Deposit are considered part of Final Payment & MUST be made by check to receive FINAL PAYMENT DISCOUNT.

**Pricing Includes:**

Transportation Between Tyler & DFW International Airport \* Round Trip Airfare (In/Out DFW International) \* 11 Meals (8 Breakfasts & 3 Dinners) \* Professional “Premier World Discovery” Tour Director \* Luxurious Motor-Coach Transportation \* Hotel Transfers \* Admissions Per Itinerary \* Sightseeing Per Itinerary \* 8 Night Hotel Accommodations \* Baggage Handling @ Hotels

**8 Night Hotel Accommodations:**

3 Nights (Honolulu, Oahu) – Sheraton Princess Kaiulani / 2 Nights (Hawaii – Big Island) – Kona Sheraton Resort & Spa or Royal Kona Resort / 3 Nights (Maui) – Westin, Sheraton, or Royal Lahaina

**Trip Highlights:**

Multi Night Resort Stays (3 Nights in Honolulu, Oahu / 2 Nights on the Big Island / 3 Nights on Maui) \* 3 Island Tours (Oahu / Hawaii (the Big Island) / Maui) \* Two National Parks (Volcanoes National Park / Haleakala National Park) \* Honolulu City Tour \* Pearl Harbor \* USS Arizona Memorial \* Volcanoes NP Visitor Center \* Black Volcanic Beach \* Kailua Kona \* Iao Needle \* Lahaina Village \* Hawaiian Luau on Maui

**Trip Description:**

Join us on a trip of a lifetime to Hawaii – A Three-Island Adventure. Bask in the tropical sun and Pacific breezes of one of the most popular vacation destinations in the world as we explore the lush gardens of scarlet hibiscus, spectacular waterfalls, rugged volcanic terrain, and experience the Aloha hospitality of the locals.

**MOTOR-COACH TOUR**

**TEXAS TRIO**

*Featuring: Bluebonnets, BBQ, & Presidents*

April 2 - 5, 2024

**\*\*\* \$50 OFF for FIRST 20 PASSENGERS who sign-up through OUR WEBSITE on their own. \*\*\***

**Per Person Pricing:**

1 Per Room = \$1,250      2 Per Room = \$1,000      3 Per Room = \$825      4 Per Room = \$750

**Additional Information:**

Deposit Amount: \$100 Per Person / Remaining Balance: Due March 2, 2024

Pre-Trip Cancellation Insurance Available: \$100 Per Person

**Pricing Includes:**

3 Nights Lodging, 3 Breakfast, 4 Lunches, 3 Dinners, All Necessary Tickets To All Group Activities, Luggage Handling (One Suitcase Per Person), & Luxurious Motor-Coach Transportation!  
Also Includes A GROUP TOUR GUIDE From American Tours throughout the entire tour.

**Trip Description:**

April showers bring May flowers ... isn't that how the saying goes? It is certainly true in Texas, where the winter rains bring the beautiful wildflowers of spring. Around these parts, bluebonnets begin to bloom each March and reach their peak covering North Texas roadsides and pastures through April, depending on the unpredictable weather patterns also associated with our neck of the woods. It is during this time that many gardeners begin to imagine that sea of blue in their own home landscapes. If you have had that same



thought, or maybe even tried to establish your own wildflower meadow with limited success, you might want to join us on the breath-taking adventure.

**Trip Highlights:**

George W.H. Bush Presidential Library & Museum (College Station, TX) \* Lyndon B. Johnson Presidential Library & Museum (Austin, TX) \* George W. Bush Presidential Library & Museum (Dallas, TX) \* Lady Bird Johnson Wildflower Center \* Dallas Arboretum \* Old Fashion Pies @ Blue Bonnet Cafe' (Marble Falls, TX), Bubba's BBQ (Ennis, TX), and LOTS OF TEXAS BLUEBONNETS

---

**FLY & RIDE**

**CALIFORNIA RAIL DISCOVERY**

April 17 - 23, 2024

**\*\*\* OPEN REGISTRATION AVAILABLE THRU OCTOBER 10, 2023 \*\*\***

**Per Person Pricing:**

1 Per Room = \$5,150

2 Per Room = \$4,125

3 Per Room = \$4,095

**Additional Information:**

Deposit Amount: \$400 Per Person / Optional Travel Protection Plan = \$325 Per Person  
After October 10, 2023, Space Subject To Availability / Final Payment Due: January 23, 2024

**Additional Booking Discount Available:**

**\$200 per couple / \$100 per person Booking Discount**

To qualify, make your FINAL PAYMENT by CHECK prior to Final Payment Due Date! Initial Deposit can be made by check or credit card to be eligible. ALL PAYMENT made after Initial Deposit are considered part of Final Payment & MUST be made by check to receive FINAL PAYMENT DISCOUNT.

**Pricing Includes:**

Transportation Between Tyler & DFW International Airport \* Round Trip Airfare (In/Out DFW International) \* 9 Meals (6 Breakfasts & 3 Dinners) \* Professional "Premier World Discovery" Tour Director \* Luxurious Motor-Coach Transportation \* Hotel Transfers \* Admissions Per Itinerary \* Sightseeing Per Itinerary \* 6 Night Hotel Accommodations \* Baggage Handling @ Hotels

**5 Night Hotel Accommodations:**

2 Nights (San Francisco) – Hotel Zephyr or Westin St. Francis Union Square / 1 Night (Sacramento) – Hyatt Regency or Embassy Suites / 3 Nights (Lake Tahoe) – Lake Tahoe Resort, Harrah's Lake Tahoe, or Harvey's Lake Tahoe

**Trip Highlights:**

San Francisco City Tour \* Muir Woods \* Napa Valley Winery Tour & Tasting \* Sierra Nevada Rail Journey \* California State Railroad Museum \* Two Cruise Experiences: San Francisco Bay Cruise & Lake Tahoe Paddle Wheeler Cruise \* Old Sacramento Waterfront \* Virginia City, NV \* Reno & National Auto Museum \* Two Night Stay in San Francisco \* Three Night Stay in Lake Tahoe

### Trip Description:

A crimson bridge, cable cars, a sparkling bay, and streets lined with elegant Victorian homes - San Francisco is undeniably one of the world's great cities. Reason enough to join us on a spectacular seven-day journey through Northern California on the California Rail Discovery. A tour of the "City by the Bay" will show the city's many highlights & features a San Francisco Bay Cruise for spectacular views of the Golden Gate Bridge, Alcatraz, and the beautiful skyline. Relive history as you roll through the Napa Valley onboard vintage Pullman railcars. Drive through Old Sacramento, a unique 28-acre National Historic Landmark District that lives in homage to California's Gold Rush of 1849. Continuing your travels, board Amtrak's California Zephyr, which heads east into the spectacular snow-capped Sierra Nevada Mountains.

---

### FLY & RIDE

## CANADIAN ROCKIES & GLACIER NATIONAL PARK

August 14 – 20, 2024

**\*\*\* OPEN REGISTRATION AVAILABLE THRU FEBRUARY 6, 2024 \*\*\***

### Per Person Pricing:

1 Per Room = \$5,824

2 Per Room = \$4,649

3 Per Room = \$4,619

### Additional Information:

Deposit Amount: \$400 Per Person / Optional Travel Protection Plan = \$375 Per Person  
After February 6, 2024, Space Subject To Availability / Final Payment Due: May 21, 2024

### Additional Booking Discount Available:

**\$200 per couple / \$100 per person Booking Discount**

To qualify, make your FINAL PAYMENT by CHECK prior to Final Payment Due Date! Initial Deposit can be made by check or credit card to be eligible. ALL PAYMENT made after Initial Deposit are considered part of Final Payment & MUST be made by check to receive FINAL PAYMENT DISCOUNT.

### Pricing Includes:

Transportation Between Tyler & DFW International Airport \* Round Trip Airfare (In/Out DFW International) \* 9 Meals (6 Breakfasts & 3 Dinners) \* Professional "Premier World Discovery" Tour Director \* Luxurious Motor-Coach Transportation \* Hotel Transfers \* Admissions Per Itinerary \* Sightseeing Per Itinerary \* 6 Night Hotel Accommodations \* Baggage Handling @ Hotels

### 6 Night Hotel Accommodations:

1 Night (Calgary) – Residence Inn \* 1 Night (Glacier National Park) – Glacier National Park Lodge \* 1 Night (KalisPELL/Whitefish Area) – Red Lion Hotel or Hilton Garden Inn \* 3 Nights (Banff) – Caribou Lodge or Ptarmigan Inn

### Trip Highlights:

THREE NIGHTS in BANFF \* Head-Smashed-In Buffalo Jump \* Waterton Lake National Park \* Glacier National Park \* Kootenay National Park \* Banff Gondola - Sulphur Mountain \* 1930's Red Jammer Touring Cars \* Going-To-The-Sun Highway \* Banff Area Tour \* Peyto Lake \* Lake McDonald \* Moraine Lake & Valley of the Ten Peaks \* Lake Louise & Victoria Glacier \* Icefields Parkway \* Athabasca Glacier Ice Explorer  
Prince of Wales Hotel

### **Trip Description:**

Ice fields, rushing waterfalls, glacial peaks, and towering summits are just a few of the wonders awaiting you in the Canadian Rockies and Glacier National Park. Visit Head-Smashed-In Buffalo Jump, a UNESCO World Heritage site and one of the world's oldest, best preserved buffalo jumps. Ride aboard a Jammer (open-air touring car) during a visit to Glacier National Park. Journey along the unforgettable Icefields Parkway. Stop at Athabasca Glacier and choose to ride across this mass of glacier ice or take a walk on the glass bottom platform at the Glacier Skywalk. Explore Bow Falls and Surprise Corner. Visit the incomparable Lake Louise. Get ready for an adventure that brings together the expanse of the prairies, the majesty of the Canadian Rockies, and Montana's Glacier National Park.

---

### **FLY & RIDE**

## **FALL COLORS & LIGHTHOUSES of the GREAT LAKES**

September 26 – October 4, 2024

**\*\*\* OPEN REGISTRATION AVAILABLE THRU MARCH 27, 2024 \*\*\***

### **Per Person Pricing:**

1 Per Room = \$5,400

2 Per Room = \$4,375

3 Per Room = \$4,325

### **Additional Information:**

Deposit Amount: \$400 Per Person / Optional Travel Protection Plan = \$325 Per Person

After March 27, 2024, Space Subject To Availability / Final Payment Due: July 3, 2024

### **Additional Booking Discount Available:**

**\$200 per couple / \$100 per person Booking Discount**

To qualify, make your FINAL PAYMENT by CHECK prior to Final Payment Due Date! Initial Deposit can be made by check or credit card to be eligible. ALL PAYMENT made after Initial Deposit are considered part of Final Payment & MUST be made by check to receive FINAL PAYMENT DISCOUNT.

### **Pricing Includes:**

Transportation Between Tyler & DFW International Airport \* Round Trip Airfare (In/Out DFW International) \* 13 Meals (8 Breakfasts, 1 Lunch, & 4 Dinners) \* Professional "Premier World Discovery" Tour Director \* Luxurious Motor-Coach Transportation \* Hotel Transfers \* Admissions Per Itinerary \* Sightseeing Per Itinerary \* 8 Night Hotel Accommodations \* Baggage Handling @ Hotels

### **8 Night Hotel Accommodations:**

2 Nights (Chicago) – Palmer House Hilton, Hilton Chicago Michigan Avenue, or Holiday Inn Mart Plaza \* 1 Night (Grand Rapids) – Drury Inn \* 2 Nights (Mackinac Island) – Lake View Hotel or Island House Hotel \* 2 Nights (Green Bay) – Hyatt or Northland Hotel \* 1 Night (Milwaukee) – Doubletree by Hilton Downtown

### **Trip Highlights:**

Chicago River Architecture Boat Tour \* Chicago City Tour \* Gerald R. Ford Museum \* Mackinac Island Carriage Tour \* Grand Hotel Lunch \* Old Mackinac Point Lighthouse \* Green Bay, WI. \* Lambeau Field Tour \* Michigan's Upper Peninsula \* Door Country \* Fish Boil Dinner \* Eagle Bluff Lighthouse \* Wisconsin Upper Dells Boat Cruise \* 2 Nights on Mackinac Island \* 2 Nights in Chicago

### Trip Description:

Lighthouses, epic views, water stretching for miles—all paired with red, gold and orange leaves—makes the great lakes perfect places to visit in the fall. Join us on this journey as we circle Lake Michigan: exploring the best of Chicago, Grand Rapids, Mackinac Island, Michigan's Upper Peninsula, Green Bay, and the Wisconsin Dells.

## FLY & RIDE

### TREASURES OF IRELAND

October 22 – 30, 2024

**\*\*\* OPEN REGISTRATION AVAILABLE THRU APRIL 15, 2024 \*\*\***

#### Per Person Pricing:

1 Per Room = \$5,324

2 Per Room = \$4,599

3 Per Room = \$4,549

#### Additional Information:

Deposit Amount: \$600 Per Person / Optional Travel Protection Plan = \$399 Per Person

After April 15, 2024, Space Subject To Availability / Final Payment Due: July 22, 2024

#### Additional Booking Discount Available:

**\$200 per couple / \$100 per person Booking Discount**

To qualify, make your FINAL PAYMENT by CHECK prior to Final Payment Due Date! Initial Deposit can be made by check or credit card to be eligible. ALL PAYMENT made after Initial Deposit are considered part of Final Payment & MUST be made by check to receive FINAL PAYMENT DISCOUNT.

#### Pricing Includes:

Transportation Between Tyler & DFW International Airport \* Round Trip Airfare (In/Out DFW International) \* 12 Meals (7 Breakfasts & 5 Dinners) \* Professional "Premier World Discovery" Tour Director \* Luxurious Motor-Coach Transportation \* Hotel Transfers \* Admissions Per Itinerary \* Sightseeing Per Itinerary \* 7 Night Hotel Accommodations \* Baggage Handling @ Hotels

#### 7 Night Hotel Accommodations:

2 Nights (Dublin) – Camden Court or Mespil Hotel \* 2 Nights (Limerick) – The George or Clayton Hotel \* 2 Nights (Killarney) – Randles or Dromhall Hotel \* 1 Night (Dublin Area) – Fitzpatrick's Castle Hotel or Clontarf Castle Hotel

#### Trip Highlights:

2 Nights in Dublin \* 2 Nights in Limerick \* 2 Nights in Killarney \* 1 Night Castle Hotel \* Dublin City Tour \* Trinity College – Book of Kells \* Whiskey Distillery \* Pub Dinner \* Guinness Storehouse \* Cliffs of Moher \* Ring of Kerry \* Bunratty Castle Medieval Banquet \* Jaunting Car Ride in Killarney \* Limerick Tour \* Galway \* Adare \* Irish Entertainment & Dinner in Killarney \* Kilkenny

#### Trip Description:

Discover Ireland's hidden gems on your 8-day excursion. There is much to see and plenty to unravel as you visit the Irish cities of Dublin, Cork, Killarney, and Limerick. Highlights of your journey include a tour of Dublin's illustrious city streets and attractions, an outing at Blarney Castle and its intriguing Blarney Stone, and a hike through the gorgeous landscape of the Ring of Kerry.

**OPTIONAL "3 DAY / 2 NIGHT – BELFAST POST TOUR EXTENSION" AVAILABLE**

**BELFAST POST TOUR EXTENSION RATES**

\$675 PER PERSON DOUBLE OCCUPANCY

\$950 PER PERSON DINGLE OCCUPANCY

**BELFAST POST TOUR EXTENSION INCLUSIONS**

2 Nights Hotel Belfast \* Belfast City Tour \* Titanic Belfast Museum \* Giants Causeway & 3 Meals (2 Breakfasts & 1 Dinner) \* Professional "Premier World Discovery" Tour Director \* Luxurious Motor-Coach Transportation \* Hotel Transfers \* Admissions Per Itinerary \* Sightseeing Per Itinerary \* Baggage Handling @ Hotels

---